

6061-T6 .750

Work Order ID 99536

99536

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April-11-13 9:18:13 AM

Item ID: D3490-3

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cross Bolt Spacer

Start Date: 25/04/2013 Start Qty: 60.00

60

Cust Item ID:

Required Date: 30/04/2013 Req'd Qty: 60.00

60

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3490	Rev A

100

0.00

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA629 & DWG D3490

FOLIO REV: AA

DWG REV: A

2-DEBURR AS REQUIRED

13-04-24

53

Ø

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

13-04-24

53

Ø

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

13-4-28

53

Ø

DAS
13
9-89

Work Order ID 99536

99536

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April-11-13 9:18:14 AM

Item ID: D3490-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Cross Bolt Spacer
 Start Date: 25/04/2013 Start Qty: 60.00 *60* Cust Item ID:
 Required Date: 30/04/2013 Req'd Qty: 60.00 *60* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #/Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>LG</u>	0.00		<u>BE</u>	<u>53</u>	<u>0</u>	<u>13-04-29</u>	
130								
Packaging	Memo	0.00						
Packaging	***STOCK IN SKIDTUBE CELL***							
140	QC21- Final Inspection - Work Order Release	0.00						
140								
QC	Memo	0.00						
Quality Control								

13/5/10 [Signature]

13-04-30

Picklist Print

April-11-13 9:18:12 AM

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Work Order ID: 99536

Parent Item: D3490-3

Start Date: 25/04/2013

Required Date: 30/04/2013

Parent Item Name: Cross Bolt Spacer

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP Rev:A New Issue 06-03-03 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6R0.750

Purchased

No

100

f

64.7610

0.266

16.8

6061-T6 Round Bar .750"

15.374

13-04-24

Location

Loc Qty

Loc Code

MAT012

13

120734

13

MAT013

51.761

121282

9.024

122081

26.494

123757

0.869

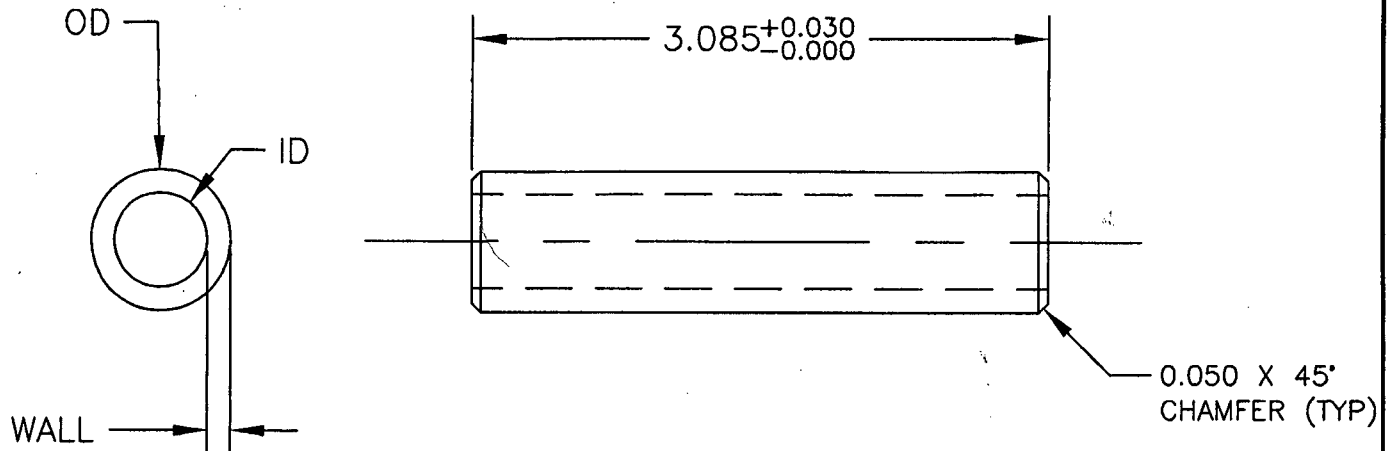
124681

15.374

15.374

DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3490	REV. A SHEET 1 OF 1
DATE 06.01.04		TITLE CROSS BOLT SPACER	SCALE NTS
A	06.01.04	NEW ISSUE	

**D3490-1/-3/-5 CROSS BOLT SPACER PARTS LIST**

PART NUMBER	OD	WALL	ID (REF)	MATERIAL SPEC
D3490-1	0.500	0.049	0.402	M6061T6T0.500W.049
D3490-3	0.750	0.080	0.591	M6061T6R0.750
D3490-5	0.313	0.058	0.197	M6061T6T0.313W.058

D3490-1/-3/-5 CROSS BOLT SPACER

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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